



## Actuators

## SQM33...

For air dampers and control valves of oil or gas burners

### Electromotoric actuators

- **Torques:**
  - SQM33.4... up to 1.2 Nm nominal output torque
  - - SQM33.5... up to 3 Nm nominal output torque
- **Running time for 90°:** 5...120 s depending on type of basic unit  
(LMV2... / LMV3...)
- **Versions:** Choice of cables (refer to «Type summary»)

The SQM33... and this Data Sheet are intended for use by OEMs which integrate the actuators in their products!

### Use

The actuators of the SQM33... range are used to drive and position gas dampers, air dampers, oil control valves or other ancillary equipment.

When used in connection with burner controls or electronic fuel / air ratio control, the controlling elements are operated depending on the burner's current output.

## Warning notes

---



**To avoid injury to persons, damage to property or the environment, the following warning notes must be observed!**

### **Do not open, interfere with or modify the actuators!**

- All activities (mounting, installation and service work, etc.) must be performed by qualified staff
- Before making any wiring changes in the connection area of the units, completely isolate the equipment from mains supply (all-polar disconnection). If not observed, there is a risk of electric shock hazard
- Ensure protection against electric shock hazard by providing adequate protection for the connection terminals and by securing the housing cover
- Each time work has been carried out (mounting, installation, service work, etc.), check to ensure that wiring is in an orderly state
- Fall or shock can adversely affect the safety functions. Such units must not be put into operation, even if they do not exhibit any damage

Housing cover

The actuator's housing **must not** be opened. The actuator contains an optical feedback system.

## Selection of actuator version

---

- Select the type of actuator depending on the torque required for driving the controlling element
- Ensure that any other torque acting on the controlling element (e.g. torque due to the airflow produced by the burner's fan) is smaller than the actuator's self-holding torque when dead
- The mechanical design of the burner must be such that any inadmissibly high torque from outside acting on the controlling element will not lead to critical burner operation.

Example: The airflow in the burner's air duct exerts a torque on the air damper's asymmetrical bearing so that the air damper will slightly travel towards the fully open position. This leads to a certain amount of excess air in the combustion process, which is less critical than lack of air

## Mounting notes

---

- Ensure that the relevant national safety regulations are complied with
- The connection between actuator drive shaft and controlling element must be form-fitted (no mechanical play permitted)
- When mounting the actuator, ensure that the permissible axial and radial load acting on the bearing will not be exceeded
- When fitting the actuator to the controlling element, proceed as follows:
  1. Fit and secure the actuator.
  2. Connect the actuator's drive shaft to the controlling element by means of a coupling pin.

### Positive connection



Possible connection with drive shaft or hub:

- Drive shaft with flat edge and matching counter piece

To avoid inadmissible loads on the bearing caused by rigid coupling hubs, Siemens recommends using compensating coupling without mechanical play (e.g. metal bellows coupling).

- When sizing a drive shaft connection, consider that – during operation – the effective torque can exceed the actuator's rated torque:
  - Under optimum operating conditions, the actuator may deliver a higher torque
  - Mass moments of inertia (produced by rotating motor components and on the controlling element) can lead to sudden peak loads
- Siemens recommends to adequately oversize the drive shaft connection in relation to the actuator's rated torque
- The connection between actuator and burner or controlling element must be very rigid (no bending). This is of particular importance when using structures incorporating columns

### Unambiguous assignment



To prevent mix-up of actuators connected to the LMV2... / LMV3..., these types of burner controls carry various reference marks.

The burner must be designed such that, in the event of false connections, the relevant reference mark cannot be approached.

For that purpose, mechanical stops are to be provided in the range «Stop open» and «Stop closed».

### Cable

#### **SQM33.41... / SQM33.51...:**

- The actuators are supplied complete with attached connecting cable and plug.

#### **SQM33.550A9:**

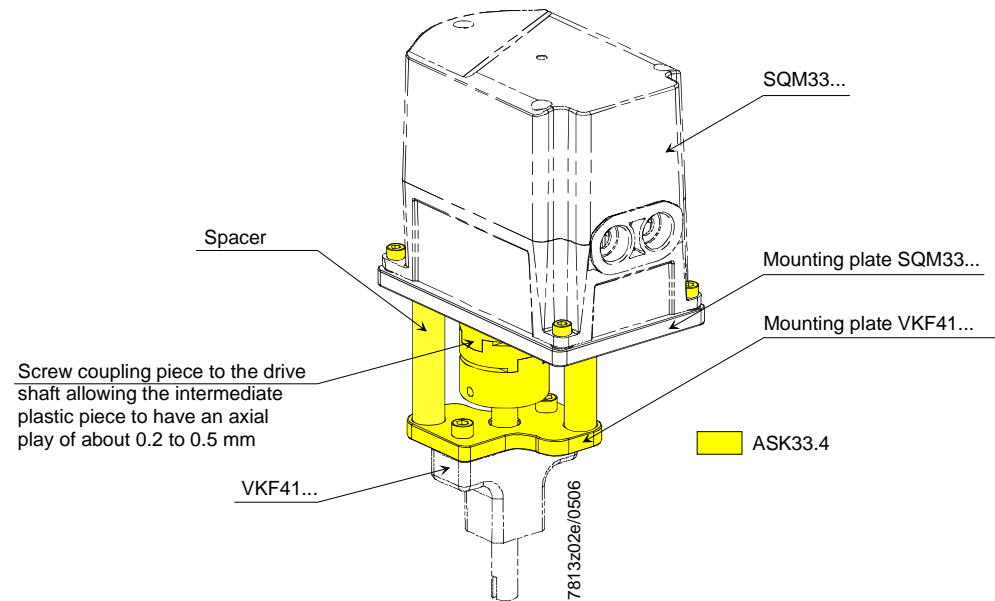
- The actuators are supplied with cable ready connected, complete with ferrules, without connector
- One-time bend when laying the cable: 2 x cable diameter

## Mounting notes (cont'd)

IP54

To ensure degree of protection IP54 over the actuator's entire service life, the bearing of the drive shaft must be located such that it will not be directly exposed to water or dust.

Mounting example

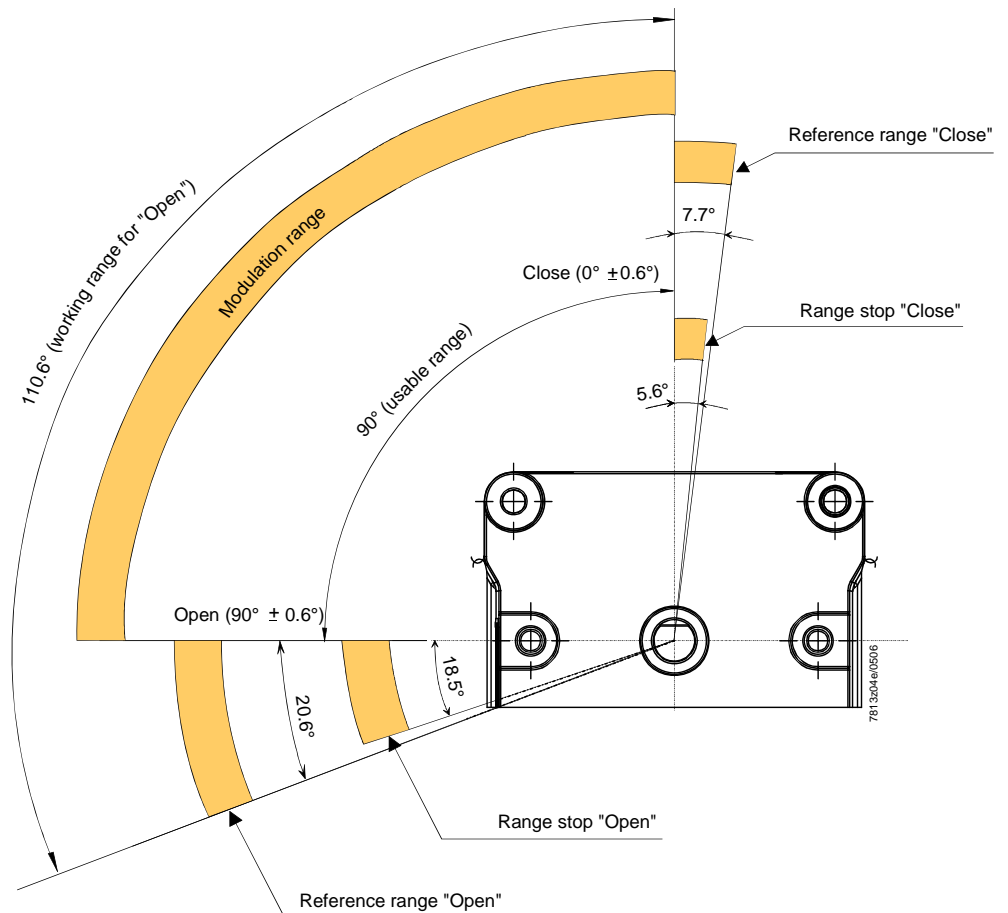


## Mounting notes (cont'd)

Working range of actuator

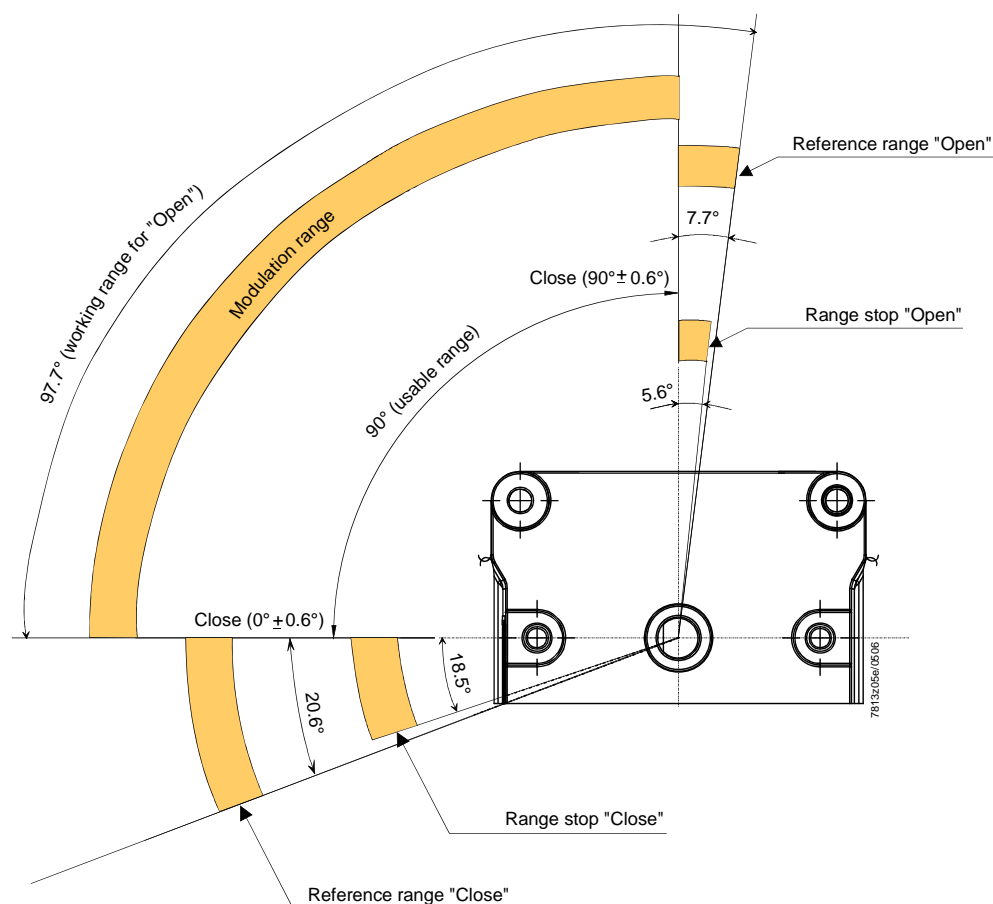
The actuator's working range consists of usable range and reference range. The usable range is specified on the type field. When mounting the actuator, the connected controlling element (e.g. air damper) must allow travel both in the reference range and the adjusted usable range. Reference ranges «Open» and «Close» differ. In the case of an actuator with **counterclockwise** direction of rotation, reference range «Close» lies between  $0^\circ$  and  $-7.7^\circ$ , and reference range «Open» between  $90^\circ$  and  $110.6^\circ$ . To ensure precise positioning of the actuator on the burner, a positioning pin of 6 mm dia. must be fitted to the mounting surface (refer to detail **A** under «Dimensions»).

Direction of rotation:  
**Counterclockwise**



## Mounting notes (cont'd)

Direction of rotation:  
**Clockwise**



## Installation notes

- Always run the high-voltage ignition cables separate from the unit and other cables while observing the greatest possible distance
- The holding torque is reduced when the actuator is disconnected from power

Cable length

For the maximum permissible cable length, refer to the Basic Documentation of the LMV2... / LMV3...

## Standards and certificates



Conformity to EEC directives

- Electromagnetic compatibility EMC (immunity)
- Low-voltage directive

89 / 336 / EEC  
 73 / 23 / EEC



ISO 9001: 2000  
 Cert. 00739



ISO 14001: 2004  
 Cert. 38233

## Service notes

Replacement

When replacing an actuator, the following points must be checked and, if necessary, corrected:

- Correct connection of the basic unit
- Assignment of functions
- Adjustment of curve points of electronic fuel / air ratio control (e.g. with the LMV27...)

## Disposal notes



The actuator contains electrical and electronic components and must not be disposed of together with domestic waste.  
Local and currently valid legislation must be observed.

## Mechanical design

Housing	The housing is made of die-cast aluminium. The cover is made of impact-proof and heat-resistant plastic.  Color of cover: Black
Actuator	Stepper motor
Adjustment of switching points / position indication	In connection with the basic unit (e.g. LMV27...): Via the AZL2... display and operating unit (refer to the Basic Documentation of the LMV27...).
Cable / electrical connections	RAST2.5 connectors complete with cable.
Gear train	Spur gears made of steel and plastic, with little backlash and permanent lubrication.
Drive shaft	Made of black-finished steel, ready fitted to the front of the gear train.
Mounting and fixing	The front of the gear train is used as the mounting surface. The actuator has 4 fixing holes and an elongated hole for the positioning pin. Alternatively, the actuator can be secured with 3 self-tapping screws from the side of the controlling element.

## Type summary

Actuators SQM33...

Product No.	Rated output torque (max.) Nm	Holding torque when live (max.) Nm	Holding torque when dead (max.) Nm	Cable length m	Radial load on bearing middle of drive shaft (max.) N
<b>SQM33.410A9</b>	1.2	1.2	0.8	1.5	100
<b>SQM33.411A9</b>	1.2	1.2	0.8	3	100
<b>SQM33.510A9</b>	3	3	2.6	1.5	100
<b>SQM33.511A9</b>	3	3	2.6	3	100
<b>SQM33.550A9</b>	3	3	2.6	3.6	100

## Accessories

Accessories must be ordered as separate items:



**Adapter** for gas valves VKF41...C

**ASK33.4**

## Technical data

Actuator	Operating voltage	AC / DC 24 V $\pm$ 20 % (load on interface)
	Safety class	2 to EN 60 730 part 1 and parts 2-14
	Power consumption	
	- SQM33.4...	Max. 7.5 W
	- SQM33.5...	Max. 10 W
	Perm. on time	50%, max. 3 min. continuously
	Angular adjustment, usable range	Max. 90°
	Mounting position	Optional
	Load on bearing	Refer to «Type summary»
	Degree of protection	
	- SQM33.41... / SQM33.51...	IP54 to EN 60 529-1
	- SQM33.550A9	IP40 (at the cable outlet, with no conduit connected) IP54 can be achieved with conduit connected
	Direction of rotation	Can be selected on the basic unit
	Nominal output torque	Refer to «Type summary»
	Holding torque (when live)	Refer to «Type summary»
	Holding torque (when dead)	Refer to «Type summary»
	Reproducibility (typically when new)	$\pm$ 0.2° (when used with the basic units of the LMV2... / LMV3...)
	Nominal resolution encoder supervision	0.7°
	Running times	Can be selected on the basic unit
	Load changes with continuous heavy loads	Typically 500,000
	Weight	Approx. 1.4 kg
	Direction of rotation (when facing the shaft)	
	- Standard	Counterclockwise
- Reverse	Clockwise	
0-position of actuator drive shaft	Supply state 0 $\pm$ 0.6°	
Conduit connecting thread		
- SQM33.550A9	NPSM ½"-14 Usable depth of thread: Min. 10 mm	
Cable connection	<b>SQM33.41... / SQM33.51...</b>	
	• Connector	RAST2.5 (for details, refer to basic unit)
	<b>SQM33.55...</b>	Free from halogen UL-listed
	• Color	Black
	• Number of conductors	6
	• Outside dia. of jacket	5.5...6.5 mm
	• Cross-sectional area	AWG22 / 0.34 mm <sup>2</sup> / 7 wires
	• Insulation dia. single conductor	1.45...1.6 mm
	• Shore hardness of outer jacket	Defined by UL (88A)
	• Temperature range	-20...+70 °C
	• Conductor resistance	<100 $\Omega$ / km
	• Insulation resistance	>20 M $\Omega$ x km
	• Operating voltage conductor-conductor	<50 V
	• Test voltage conductor-conductor	50 Hz effective / 1 min >300 V
	• Test voltage conductor-outer jacket	>3.75 kV to DIN EN 60730, chapter 13
• Degree of protection	IP40 at cable exit without connected conduit	

## Technical data (cont'd)

---

Environmental conditions

---

<b>Storage</b>	DIN EN 60 721-3-1
Climatic conditions	Class 1K3
Mechanical conditions	Class 1M2
Temperature range	-20...+70 °C
Humidity	<95% r.h.
<b>Transport</b>	DIN EN 60 721-3-2
Climatic conditions	Class 2K3
Mechanical conditions	Class 2M2
Temperature range	-20...+70 °C
Humidity	<95% r.h.
<b>Operation</b>	DIN EN 60 721-3-3
Climatic conditions	Class 3K5
Mechanical conditions	Class 3M4
Temperature range	-20...+60 °C
Humidity	<95% r.h.



**Condensation, formation of ice and ingress of water are not permitted!**

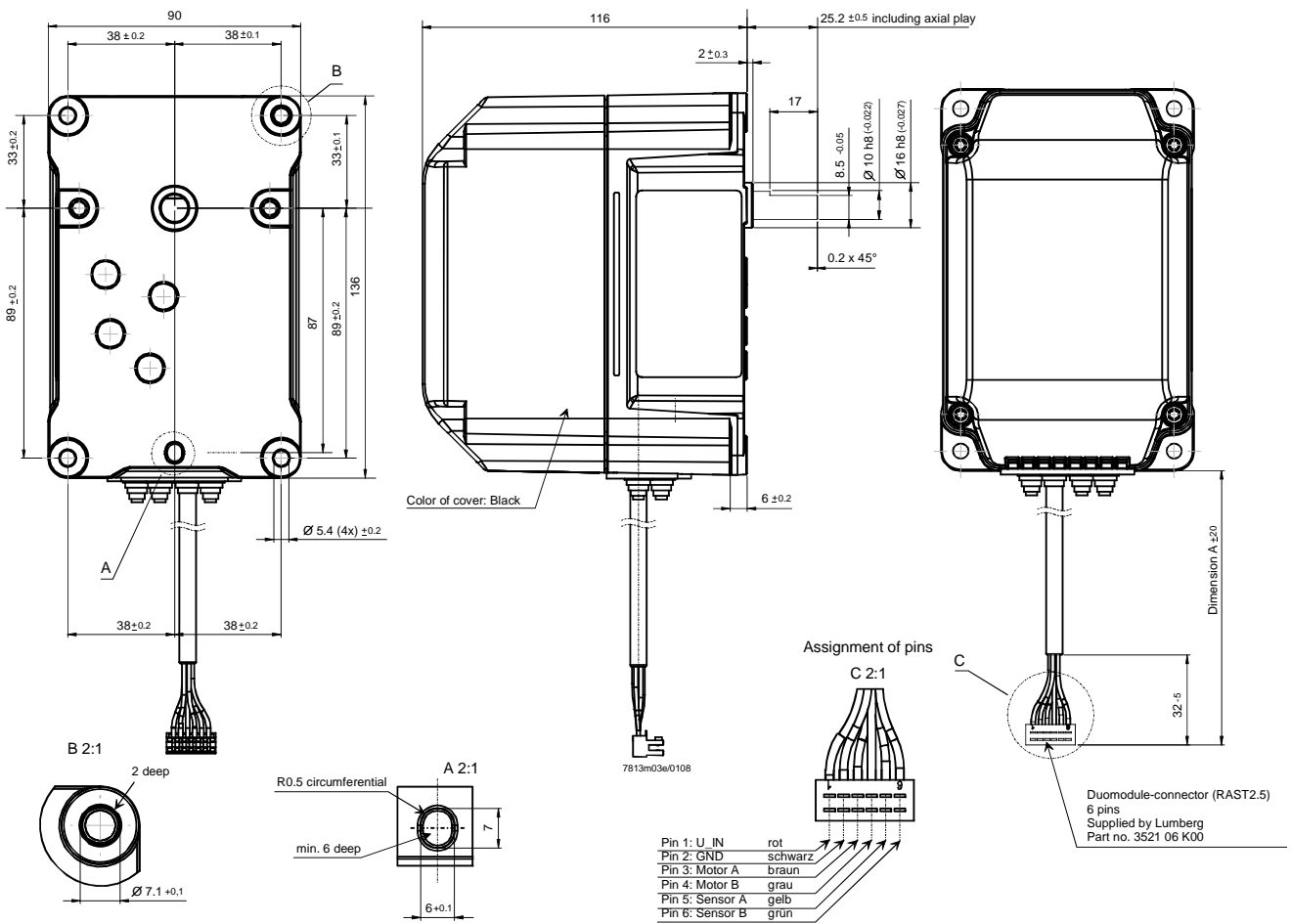
**Function**

The SQM33... actuators are of robust design and have a gear train with only little backlash.  
 Control and position feedback take place via a common cable.  
 The same cable is used for powering the actuator.  
 The actuators are driven by stepper motors and can be positioned with a resolution of 0.1°.  
 The characteristics and settings (running time, direction of rotation, end positions) of the SQM33... are determined by the controlling basic unit (e.g. LMV27...; for details, refer to the Basic Documentation of the LMV27...).  
 The running times of the controlling elements are varied by the basic unit depending on the burner's control phase (e.g. startup phase: short running time; operation: long running time).

**Dimensions**

Dimensions in mm

SQM33.41... / SQM33.51...

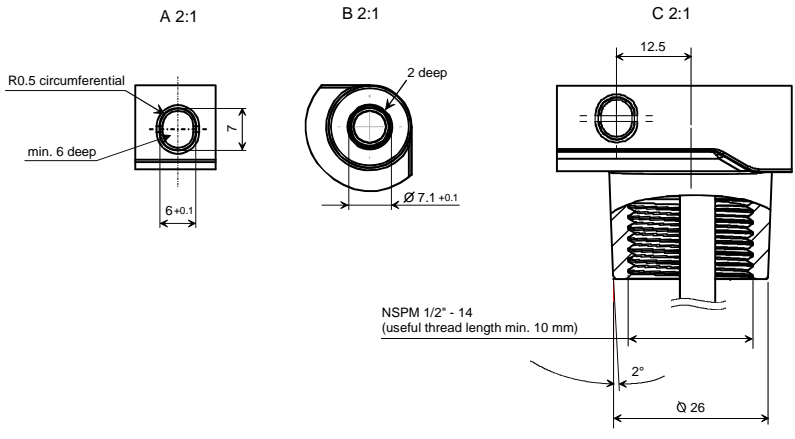
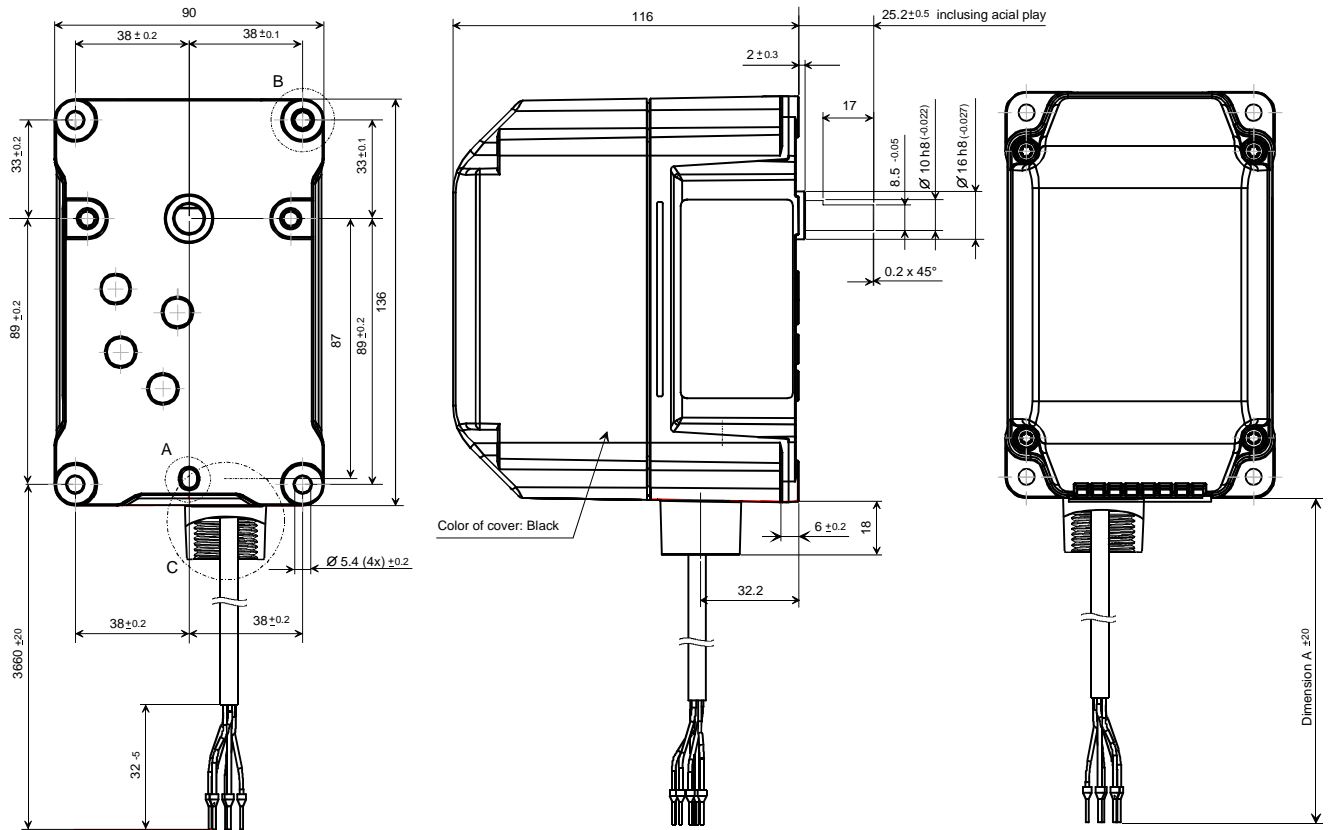


Product No.	Dimension A
SQM33.410A9	1500
SQM33.411A9	3000
SQM33.510A9	1500
SQM33.511A9	3000

Dimensions (cont'd)

Dimensions in mm

SQM33.550A9



Product No.	Dimension A
SQM33.550A9	3600